

ARMAKON N



USER MANUAL

Magazine Fed

(Classic Gas Chamber)



FIREARM SAFETY

Important warning: It is important for you to receive proper training from a competent firearms instructor or authority before beginning to shoot or when handling the firearm.

Important warning: Failure to adhere to the rules of firearm safety can result in serious injury, death, or destruction of property.

1) COMPLETELY READ AND UNDERSTAND YOUR OWNER'S MANUAL GUIDELINES BEFORE USING YOUR FIREARM

You should fully understand the function of all of the components and mechanics of the firearm. Before you remove the firearm out of the box thoroughly read the owner's manual on how to properly carry, handle, load, unload, and store your new firearm. Know the rules of proper gun safety and exercise them at all times because failure to do so may result in death or injury to yourself or others. Because it is impossible to list every firearm situation or scenario, be aware that certain circumstances may require additional safety rules unique to a particular situation. In these cases, we commend that you use

2) ALWAYS LEARN THE SPECIFIC MECHANICAL AND HANDLING CHARACTERISTICS OF YOUR SHOTGUN

All firearms are different thus it is important for you to understand how to properly carry use and handle each one according to its specific guidelines. Before using any firearm, one must completely familiarize themselves with the type of firearm and its specific safe handling procedures for loading, unloading carrying

NEVER

- Give the shotgun to any person who has not thoroughly familiarized himself or herself with all of the information, safety rules, and warnings in the owner's manual.

3) ALWAYS KEEP THE FIREARM UNLOADED UNTIL READY TO USE

Firearms should be kept unloaded when not in use, whenever you pick up a firearm, immediately engage the safety device and remove the magazine to visually inspect the chamber and confirm that it is clear. Always unload all ammunition from the chamber and remove the magazine after: 1) shooting, 2) before putting the firearm away, 3) putting it into a holster, 4) when not in use, and 5) when handing it over to another person.

NEVER

- Leave a loaded gun unattended, propped up against a surface or out of your hands.
- Assume a firearm is unloaded, even if you used it last. Always check to make sure that there is no ammunition and the chamber is clear.
- Load a cartridge into the chamber until you are ready to fire.
- Carry or transport your firearm with live ammunition in the chamber.
- Pass a firearm to another person or accept a firearm from another person, until the cylinder or action is open and you have personally checked that the weapon is completely unloaded.
- Haul a loaded firearm openly or in a carrying case.
- Never transfer or hand a loaded firearm to someone else.

4) ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO SHOOT.

When holding the firearm be sure to rest your finger on the trigger guard and along the side of the gun.

NEVER

- Touch the trigger until you are ready to fire.
- Engage in horseplay while handling a firearm.



- Rely on the safety devices of the gun. Mechanical safeties are never foolproof and can wear out and malfunction overtime. Remember to always handle all firearms using proper gun safety guidelines.

5) ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION

A safe direction is one in which an accidental discharge cannot or would not cause injury or harm to yourself or others. Use extreme caution especially when loading and unloading your firearm. When handling any firearm always treat it as if it was loaded and ready to fire, even if you think it is empty. The recommended carrying position of your shotgun is with the hammer in de-cocked position.

NEVER

- Point your firearm at anything you don't intend to shoot.
- Use a firearm under the influence of alcohol, drugs, or any other substances that may impair your judgment, skills, or physical abilities.
- Target shoot or hunt with a firearm when you are fatigued or too tired to operate the firearm safely.
- Use your firearm if you have an illness or disability that could compromise your judgment and the safety of yourself or others.

6) ALWAYS USE THE CORRECT AMMUNITION

All firearms are manufactured to use a certain caliber or gauge of ammunition. Only use ammunition that the manufacturer has recommended. Always verify before loading that you have the correct ammunition that matches the manufacturer's recommendations. Using improperly reloaded or incorrect ammunition can cause death and injury. This can also damage or destroy your firearm which will void any warranty.

NEVER

- Shoot the gun unless you know you have the proper ammunition.
- Use hand loaded, non-standard or reloaded ammunition.
- Fire ammunition that exceeds industry Standard pressure specifications.
- Use old, soiled, or damaged ammunition.
- Use ammunition which does not feed reliably in your particular firearm as it may malfunction at a critical juncture.

7) ALWAYS STORE YOUR FIREARM IN A SECURED STORAGE AREA TO PREVENT UNAUTHORIZED ACCESS OR USE FROM OTHER INDIVIDUALS

There are many types of firearm storage devices as well as locking devices that attach directly to the firearm itself. Each individual must consider their particular circumstances so that the firearm is stored and maintained for optimal safety and security. Metal gun safes are recommended over open racks or glass front cabinets. Mechanical safeties built into the firearm can fail and should not be used as a substitute for safe gun handling and adherence to all firearm safety rules. Additionally, always store your ammunition locked up and secured separately from any firearms.

NEVER

- Store or hide a loaded firearm
- Leave your firearms where unauthorized access from other individuals can occur.
- Allow access to individuals who do not understand or follow the rules of proper gun safety
- Leave an unsecured firearm in a bed, drawer, closet, or any other vehicle that could allow access to children or other unauthorized individuals



- Allow children under the age of 18 access to any firearms without dose supervision and proper firearm safety training.

8) ALWAYS COMPLY WITH ALL LOCAL. STATE. AND FEDERAL LAWS THAT GOVERN THE OWNERSHIP. STORAGE. CARRYING. AND USE OF FIREARMS

NEVER

- Vandalize any public or private property by using it as a target.
- Poach a game animal out of season
- Kill any animal you don't intend to eat.

9) ALWAYS KNOW YOUR TARGET AND WHAT IS BEYOND

Before you pull the trigger be sure of your target and what is behind it. Shoot only in areas that have approved backdrops such as a shooting range. Or backstops such as a hillside or term. Also, know how far your shot will travel in case you miss the target or the bullet ricochets.

NEVER

- Fire in the direction in which there are people.
- Fire at a sound, movement, or a flash of color.
- Shoot directly upwards or at a high angle of elevation. Firing at or into the air can have enough energy to travel long distances and accidentally injure or kill someone.
- Shoot across a highway or other roadway.

10) ALWAYS WEAR EYE/ EAR/BODY PROTECTION

Gases and debris can cause Injury so It is very important that one wears protective gear to preserve their hearing and eyesight. Also, while in the field wear at least 1000 square inches or more of blaze orange so that you can be visible by others.

NEVER

- Discharge a firearm in a poorly ventilated area.

IMPORTANT WARNING POSSIBLE LEAD EXPOSURE CAN OCCUR WHEN DISCHARGING FIREARMS IN A POORLY VENTILATED AREA, CLEANING THE FIREARM, OR HANDLING AMMUNITION. LEAD AND ITS COMPONENTS IS A SUBSTANCE KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE DESTRUCTION/IMPAIRMENT, AND CANCER. OR OTHER SERIOUS HEALTH CONDITIONS AND INJURY. ALWAYS HAVE ADEQUATE VENTILATION AT ALL TIMES AND WASH YOUR HANDS AND OTHER CONTACT AREAS THOROUGHLY AFTER EACH EXPOSURE.

11) ALWAYS HANDLE WITH EXTREME CARE IF YOUR GUN FAILS TO FIRE WHEN THE TRIGGER IS PULLED

If the ammunition doesn't fire when you pull the trigger, STOP! And remember to always keep the firearm pointed in a safe direction. Keep your face away from the breech, then put the safety on, carefully open the action, unload the firearm and dispose of the cartridge safely. Always keep in mind that anytime there is a Shell in the chamber. Your firearm is LOADED and ready to fire. Even if you tried to shoot and the firearm did not fire, always treat it as if it could still discharge.

12) ALWAYS TREAT THE FIREARM AS IF IT WAS LOADED. EVEN IF THE SAFETY IS POSITIONED CORRECTLY AND KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHEN LOADING AND UNLOADING

A gun is a mechanical device and is not foolproof and is subject to wear and tear over time. Always keep your fingers away from the trigger when you are loading and unloading. If the manual safety proves to be ineffective for any reason, danger of an unintentional discharge exists, the weapon is then must be immediately unloaded and restricted from further use. Contact GRAND importer so that the gun can be inspected and repaired by an authorized gunsmith.



REMEMBER...THAT ANY FIREARM SAFETY MECHANISMS CAN FAIL, EVEN IF THE SAFETY IS ENGAGED.YOU SHOULD ALWAYS ASSUME THAT A FIREARM IS LOADED WHEN HANDLING IT.

13) ALWAYS KEEP YOUR SHOTGUN IN THE SAME MECHANICAL AND STRUCTURAL CONFIGURATION AS IT WAS WHEN ITWAS MANUFACTURED

This shotgun was produced under specific manufacturer guidelines and should not be altered or changed under ANY circumstances. Performing conversions by altering the trigger, mechanical components, and safety mechanisms. Or using any other products other those provided in the original box is NOT RECOMMENDED by the manufacturer, and could result death, bodily harm. Or compromising your safety or the safety of others. Any alteration made to the firearm also voids the factory warranty. Like any mechanical device it is subject to normal wear and tear from use. In order to maintain optimal safety and performance it should be periodically serviced. You must regularly clean and lubricate your firearm to maintain its functionality, accuracy, safety, and reliability. Always before cleaning or lubricating any firearm make sure that you perform a safety check to make sure that the firearm is completely unloaded prior to performing any routine maintenance. If for some reason your firearm does require repairing. You must contact ARMAKON for an approved service provider. Using unauthorized personnel to repair your firearm will void your manufacturer's warranty.

NEVER

- Alter, convert, or change your firearm from its original manufacturer's configuration.

IMPORTANT WARNING THIS FOREARM WAS DESIGNED TO FUNCTION PROPERLY ON ITS ORIGINAL CONDITION. THE MANUFACTURER WILL NOT BE HELD LIABLE OR LEGALLY RESPONSIBLE FOR ANY ALTERATION PERFORMED ON THE FOREARM AFTER IT LEAVES THEIR CONTROL. THIS INCLUDES ANY ADDITION OR SUBSTITUTION OF PARTS OR ACCESSORIES THAT ARE NOT MANUFACTURED BY ARMAKON LTD. ANY CHANGES MADE TO THE FOREARM IS SPECIFICALLY CONTRARY TO OUR INSTRUCTIONS AND WE EXPRESSLY DO NOT AUTHORIZE ANY CHANGES BE MADE AFTER MANUFACTURE.DO NOT JEOPARDIZE THE SAFETY OF YOURSELF OR OTHERS BY MAKING MODIFICATIONS TO YOUR FIREARM.

14) ALWAYS MAKE SURE THE BARREL IS CLEAR OF ANY OBSTRUCTIONS BEFORE SHOOTING

Before loading always perform a safety check to make sure that there is no ammunition in the chamber or magazine. Examine the barrel for any obstructions or debris such as excess lubricant, dirt, or grease. If the bore is obstructed it can cause increased pressure causing the barrel to bulge or burst during use. Always use a cleaning rod and patch to remove any residues or obstructions in the barrel. Be familiar with your firearm. If the noise or recoil seems muffled or weak then STOP! And proceed to unload your firearm and check to make sure nothing is lodged in the barrel.

NEVER

- Try to shoot out an obstruction by loading another shell and firing.

DISASSEMBLY

- 1) POINT THE MUZZLE IN A SAFE DIRECTION
- 2) REMOVE ANY MAGAZINE
- 3) ENSURE FIREARM IS UNLOADED



1) Remove the magazine



2) Unscrew the barrel shroud by turning in arrow direction



3) Pull the fore end in arrow direction



4) Push the detaching pin and pull from the other side until it sets



5) Push the other detaching pin and pull from the other side until it sets



6) Detach upper from lower



7) Unscrew the gas system retaining nut by turning in arrow direction



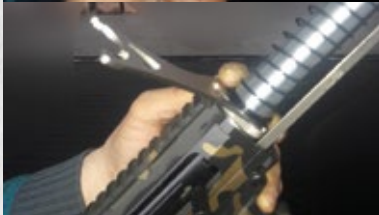
8) Remove the split ring



9) Remove the piston by pulling in arrow direction



10) Remove the charging handle by pulling it, Remove both barrel screws with a wrench, Pull out the assembly in arrow direction



GENERAL PARTS LIST



| NO | PART NAME | NO | PART NAME |
|----|-----------------|----|-------------------------|
| 1 | Recoil Pad | 11 | Handguard Retainer |
| 2 | Cheek Piece | 12 | Magazine Floor Plate |
| 3 | Line Of Sight | 13 | Magazine |
| 4 | Upper Receiver | 14 | Magazine Release Button |
| 5 | Bolt | 15 | Trigger |
| 6 | Charging Handle | 16 | Safety |
| 7 | Handguard | 17 | Pistol Grip |
| 8 | Front Sight | 18 | Pistol Grip Bottom |
| 9 | Muzzle Brake | 19 | Lower Receiver |
| 10 | Front Swivel | 20 | Height Adjustment |



NOTE:

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